



# DuPont<sup>™</sup> Liveo<sup>™</sup> toolbox of innovative silicone resin blends and film-forming formulations for topical indications Virginie Caprasse, Iryacinthe Henin

DuPont, Specialty Electronics Materials Belgium SPRL, Braine L'Alleud, Belgium

## Purpose

DuPont offers multiple silicone technologies to better meet the needs of topical formulations. This study focuses on key film attributes associated with the DuPont<sup>™</sup> Liveo<sup>™</sup> Resin Blend technology portfolio. This study opens various prospective future uses of silicone excipients as film-formers that would enable formulating topical dosage forms combined with specific film properties, such as long-lasting substantivity and wash-off resistance.

## Material & methodology

## Liveo<sup>™</sup> Silicone Resin Blends

#### Description

 Blends of silicone resin solubilized in different solvents (volatile or not, silicone or not)

#### Functional formulation benefits

- Film-former behavior (breathable film)
- Long-lasting film
- Wash-off resistance

#### Ahead on sustainability

• Low cyclosiloxanes content: Below 0.1%, which is below the SVHC

## Test methods for the characterization of film-forming performance



*Occlusivity* Water loss through collagen coated with test material



#### Film durability

Material coated on collagen; XRF measurement of silicone remaining on film after several friction steps



**Film barrier integrity** Diffusion of dye through





threshold proposed by REACH regulation (EC) No1907/2006





a collagen membrane coated with a film-former film-forming effect of formulations



*Film flexibility* Latex extension and release; observation of cracks

## **Results & discussion**



 Volatile solvents
 Non-volatile solvents

 Before elongation
 After 200% elongation

 20% resin in 0.65 cSt
 Image: Color of the color of the

### 4. Rub-off resistance

Silicone resin blends in volatile solvents demonstrate medium rub-off resistance.
Silicone resin blends in non-volatile solvents do not show rub-off resistance.



#### 5. Substantivity versus time



## 3. Integrity

2. Flexibility

Most of the silicone resin blends show good to medium integrity after 1 hour.



- Silicone resin blend in 0.65 cSt demonstrates the highest film substantivity.
- Silicone resin blends in volatile or non-volatile solvents demonstrate medium substantivity.



## 6. Substantivity versus washes

- Silicone resin blend in 0.65 cSt demonstrates the highest film wash-off resistance.
- Silicone resin blends in volatile or non-volatile solvents demonstrate medium wash-off resistance.
- Silicone resin blend in 2 cSt shows poor wash-off resistance.





#### Liveo<sup>™</sup> Silicone Resin Blend toolbox

Carrier fluid	Resin level	Drying time	Occlusivity	Film flexibility	Film integrity		Rub-off resistance	Substantivity on skin*	Substantivity versus washes*	Product name**
					1 hr	6 hr				
Silicone volatile										
HMDS, 0.65 cSt	20%	++++	Non	0	+++	0	+	++++	+++	С
HMDS, 0.65 cSt	40%	++++	Non	0	++++	++	++	++++	+++	С
HMDS, 0.65 cSt	50%	++++	Non	0	++++	+++	++	++++	+++	С
Dimethicone, 2 cSt	40%	++	Non	0	++++	+	++	++	0	С
Organic volatile										
Isododecane	20%	+++	Non	0	+++	0	++	+	+	С
Isododecane	40%	+++	Non	0	++	0	+++	+	+	С
Silicone fluid										
Dimethicone, 5 cSt	40%	0	Non	+++	+++	0	0	+	+	С
Dimethicone, 5 cSt	50%	0	Non	+++	+++	0	0	+	0	С
Dimethicone, 100 cSt	30%	0	Non	+++	+++	+++	0	++	+	TE-9720
Dimethicone, 100 cSt	40%	0	Semi	+++	++++	+++	0	++	+	С
Specialty silicone fluid										
Caprylyl Methicone	40%	+	Non	0	++++	+	0	++	+	TE 0704
Caprylyl Methicone	50%	+	Non	0	++++	+	+	++	+	1E-9/21
Organic solvent										
Isopropyl Myristate	40%	0	Non	0	+++	0	0	+	+	С

- DuPont offers silicone resin blend technologies with excellent compatibility profiles in order to better meet the needs of formulators developing innovative pharmaceutical and consumer healthcare topical products.
- Most of the silicone resin blends are non-occlusive materials that preserve skin health and breathability.
- The different silicone resin blend technologies are developed to offer formulation flexibility and diverse film-forming properties for topical applications.



\*For substantivity evaluation versus time and washes: Materials are diluted at 5% in solvent to avoid saturation of the peak. \*\*C = Concept test.

Legend: + to ++++ = level of benefit (lowest to highest). O = no benefit. | Non = non-occlusive. Semi = semi-occlusive.

DuPont™, the DuPont Oval Logo, and all trademarks and service marks denoted with ™, <sup>s</sup> or <sup>®</sup> are owned by affiliates of DuPont de Nemours, Inc. unless otherwise noted. © 2023 DuPont. (09/23) #17227