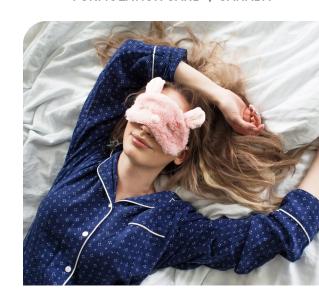
# Keepin't Real Kit

### Rest Reset Recharge Sleep Mask

Recharge your dehydrated skin while you sleep with this innovative sleeping pack. It's formulated with a groundbreaking innovative active ingredient that deliver high doses of moisture to stressed, parched skin providing immediate and long term relief. Infused with Leafresh extract to brighten and protect your skin. The result: skin looks radiant, feels refreshed, and soft so you wake up with soft, glowing skin.



#### **Leafresh Extract**

Provides skin protection against environmental factors, extracted from a lotus leaf, cultivated in Jeju Island. Provides skin protection against environmental factors. Powerful antioxidant activities, anti-photoaging, cell protection against PM2.5.

#### HydraSynol™ DOI

Groundbreaking functional formulation delivers an even longer-lasting glow and continuous hydration as it contains Hydrasynol™ DOI, a smart skin hydrator and skin barrier builder. It is effective and provides immediate and long lasting skin hydration.

#### **ACULYN™** Siltouch Rheology Modifier

Gives formulators more options for creating light skin feel products. It has excellent in-use sensory feel -non-tacky, light, and enables a wide variety of textures from lotions to butter-like textures. Efficient at building viscosity and emulsifying oils. Easy to use, just pour and mix. It can be used in formulas with a wide PH range, including hydroxyl acids.

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#	TRADE NAME	INCI NAME	FUNCTION	WT%	SUPPLIER				
PH	PHASE 1								
1	Water	Aqua	Diluent	67.0	Univar Solutions				
2	Purasal® MOISTXS	Sodium Lactate and Sodium Gluconate	24-hour moisture - enhance rinse off applications	5.0	Corbion/ Univar Solutions				
3	Leafresh	Nelumbo Nucifera Leaf Extract	Anti-aging - skin brightening - anti-pollution	3.0	The Garden Of Natural Solution/ Univar Solutions				
4	MOON OU (natural, 99.7)	Glycerin	Humectant	2.0	Procter & Gamble /Univar Solutions				
5	DOWSIL™ 2501 COSMETIC WAX	Bis-PEG-18 Methyl Ether Dimethyl Silane	Water dispersible wax, moisturizes, reduces tackiness	0.5	DOW®/ Univar Solutions				
6	SEPIGEL™ 305	Polyacrylamide (and) C13-14 Isoparaffin (and) Laureth-7	pre-neutralized polymer, co emulsifier	1.6	Seppic				



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#	TRADE NAME	INCI NAME	FUNCTION	WT%	SUPPLIER
РΗ	ASE 2				
7	Canarcel 165 V	Glyceryl Stearate (and) PEG-100 Stearate	Emulsifier	0.5	Oxiteno/ Univar Solutions
8	DOWSIL™FZ-3196 Cosmetic Fluid	Caprylyl Methicone	Emollient excellent spread-ability and moderate volatility with excellent compatibility with a wide range of cosmetic ingredients	1.5	DOW®/ Univar Solutions
9	Cetyl alcohol	Cetyl alcohol		0.2	Univar Solutions
10	HydraSynol™ DOI	Isosorbide Dicaprylate	Hydration - barrier protection and recovery	2.0	Sytheon/ Univar Solutions
11	DOWSIL™ EL-7040 HYDRO ELASTOMER BLEND	Caprylyl Methicone (and) PEG-12 Dimethicone / PPG-20 Crosspolymer	The hydro elastomer blend has been adapted to allow the incorporation of water and polar ingredients	4.0	DOW®/ Univar Solutions
PH	ASE 3				
12	ACULYN™ 28	Acrylates / Beheneth-25 Methacrylate Copolymer	Most efficient, co emulsifier, provides texture	2.0	DOW®/ Univar Solutions
13	Water		Diluent	-	Aqua
14	AMP-ULTRA PC 2000 (5% water)	Aminomethyl Propanol	Neutralizing agent - globally approved for PC use	Q.S.	Angus/ Univar Solutions
PH	ASE 4				
15	ACULYN™ Siltouch Rheology Modifier	Sodium Acrylate / Sodium Acryloyldimethyl Taurate Copolymer (and) Dimethicone (and) Trideceth-6 (and) PEG/PPG -18/18 Dimethicone	Builds emulsion viscosity across a wide pH range - cold process - wide compatibility - easy to use	1.8	DOW®/ Univar Solutions
PH	ASE 5				
16	Neolone™ PH 100	Phenoxyethanol	Preservative	0.5	DOW®/ Univar Solutions
17	Lincoserve CG	Caprylyl Glycol – >99% purity	Preservative	0.5	Lincoln fine chemicals/ Univar Solutions
		Total		100%	

## **PROCEDU**

- 1. Mix ingredients of phase 1 together. Heat to 70°C.
- 2. Mix phase 2 ingredients together. Heat to 70°C.
- 3. Add phase 2 to phase 1 at 1500 rpm.
- 4. Phase 3: Mix ingredients 12 & 13, add in 14 dropwise until a clear thick gel forms.
- 5. Add phase 3 with strong mixing, then Homogenize.
- 6. Cool to 45°C, Add phase 4 with slow mixing.
- 7. Add phase 5 with slow mixing.

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