

## Blooming Rose Silky Kiss Exfoliator

Your new BFF to prime, nourish and softly exfoliate lips. This divine 2-in-1 scrub and conditioning lip balm is enriched with naturally-derived skin care ingredients that deeply nourish and soften lips while gently exfoliating. It is a universal sheer balm that will leave a slight rosy tint for a natural-looking intriguing smile.

**Elevance Smooth CS-110:** 100% bio based and renewable wax structuring agent for anhydrous products with a smooth texture and soft feel.

**Oliwax®:** COSMOS approved stabilizer for O/W emulsions or anhydrous formulas derived from ultra-refined pure olive oil. Structures the oil phase and gives a nice, smooth and non-greasy feel. Beeswax substitute.

**Olivem® 900:** COSMOS approved PEG free natural structuring agent for W/O and anhydrous formulas. Also acts as a sensory enhancer and moisturizer.

**Sensolene®:** lipid derived from olive oil with a biomimetic activity. Improves formula spreadability, has great sensory properties, brings softness, high dermocompatibility and pro-barrier effect. Naturality >50% and readily biodegradable.

**Muyao Butter:** also known as East African shea butter, brings softness and has a lower melting point compared to West African shea butter. Excellent moisturizing and emollient properties, high levels of vitamins A and E, two well-known skin healing vitamins.

**Organic Rose Oil:** precious essential oil with a characteristic smell.



Trade name	INCI name	Function	Supplier	%
<b>Phase A</b>				
<b>Elevance Smooth CS-110</b>	Hydrogenated Soy Polyglycerides (and) C15-23 Alkane	Structuring agent, 100% bio-based	Elevance Renewable Sciences / Univar Solutions*	3.0
<b>Cerilla 19-BF</b>	<i>Candelilla cera / Cera alba</i> / Glyceryl Stearate	Structuring agent, 100% natural	Ceresine / Univar Solutions*	9.0
<b>Oliwax®</b>	Hydrogenated Olive Oil, <i>Olea europaea</i> (Olive) Fruit Oil, <i>Olea europaea</i> (Olive) Oil Unsaponifiables	Structuring agent, COSMOS approved	Hallstar / Univar Solutions*	6.0
<b>Olivem® 900</b>	Sorbitan Oliviate	Stabilizer, COSMOS approved	Hallstar / Univar Solutions*	7.0
	C12-15 Alkyl Benzoate	Emollient		Q.S.: 26.02
<b>Phase B</b>				
<b>Biochemica® Sweet Almond Oil</b>	<i>Prunus amygdalus dulcis</i> (Sweet Almond) Oil	Emollient, 100% natural	Hallstar / Univar Solutions*	20.0
<b>Sensolene®</b>	Ethylhexyl Oliviate	Dermollient, naturally-derived	Hallstar / Univar Solutions*	6.0
<b>Vitamin E Acetate</b>	Tocopheryl Acetate	Antioxidant	Rita	0.5
<b>Muyao Butter</b>	<i>Butyrospermum parkii</i> Butter	Emollient, natural butter	Earthoil by Univar*	8.0
<b>Organic Grapeseed Oil Refined</b>	<i>Vitis vinifera</i> Seed Oil	Emollient, natural oil	Earthoil by Univar*	8.0
<b>Organic Rose Oil</b>	<i>Rosa damascena</i> Flower Oil	Essential oil	Earthoil by Univar*	0.12
<b>Phase C</b>				
<b>26022 Baby Pink</b>	Titanium Dioxide, C.I. 77891 and C.I. 15850:2	Pigment	Univar Colour*	0.36
<b>Phase D</b>				
<b>RoseHip BioPhytPeel 500</b>	<i>Rosa canina</i> Seed Powder	Natural exfoliator	Greenphyt	2.0
<b>Walnut Shell 40/100</b>	<i>Juglans regia</i>	Natural exfoliator	Eco-Shell / Univar Solutions*	2.0
<b>Cranberry PhytPeel 1000</b>	<i>Vaccinium macrocarpon</i> Seed Powder	Natural exfoliator	Greenphyt	2.0

Procedure (Hot Process)	Stability	Comments
<ol style="list-style-type: none"> <li>1. Combine ingredients of phase A and heat to 75°C while mixing until homogeneous</li> <li>2. When phase A is uniform, remove from heat. Incorporate phase B ingredients to phase A in the order listed. Be sure phase AB temperature is lower than 60°C before adding <b>Organic Rose Oil</b></li> <li>3. Mix until liquid and homogeneous</li> <li>4. Add phase C while mixing to ensure uniformity</li> <li>5. Add ingredients of phase D in the order listed while mixing</li> <li>6. When the temperature reaches about 42°C, pour quickly into the stick packaging. Allow to cool down at room temperature</li> </ol>	<p>Stable at least 3 months at 4°C, RT and 40°C.</p>	<ul style="list-style-type: none"> <li>• Application: Apply on lips, massage it gently and remove any residual exfoliators.</li> <li>• Pink melting stick with exfoliators</li> </ul>

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