

## Smoked Onyx Complexion Clarifying Paste

When raw becomes chic. This cleansing clarifying paste will transport you to an ultra VIP SPA experience in the comfort of your own home. Travel on this path to renewal. A journey that starts with a ticket to a relaxing mud day. Dark as onyx and firm as rich soil, bond with the Earth to deeply and gently cleanse, purify and decongest your skin. Upon contact with water, it transforms to a milky soft abundant texture accompanying you on a new sensorial voyage. Everyone needs an authentic pause, it brings you back with awe-inspiring skin and a clear mind.

**C\*EmTex™ 06328:** botanical and renewably sourced, biodegradable stabilized waxy corn starch used as a sensory enhancer. Brings a powder-like after-feel and smoothness to the formula.

**StarDesign™ Care:** naturally-derived thickener made from waxy corn. Gives a creamy texture and a cocooning skin feel.

**METHOCEL™ 40-0101 PCG:** naturally-derived high molecular weight cellulosic polymer. Improves viscosity, cushion effect and slipperiness of the product. Acts as a foam booster.

**ACULYN™ Excel:** powerful viscosity agent able to suspend the powders.

**Suga® Nate 160NC:** 100% bio-based surfactant with a very safe profile. Patented anionic alkyl polyglucoside derivative that offers a superior alternative to traditional sulfate chemistries.

**EMANON® EV-E:** glycerine-derived green non-ionic surfactant that is easy to use. Provides the good rinsability of the product and the whitening transformation when in contact with water.

**Tea Tree Oil:** COSMOS approved, one of the purest tea tree essential oils coming from Australia. Efficient against a wide range of bacteria, powerful anti-fungi and antimicrobial activity. Performs well against acne.



Trade name	INCI name	Function	Supplier	%
<b>Phase A</b>				
	Water (Aqua)	Solvent	Univar Solutions*	Q.S: 44.62
	Illite, Quartz, Kaolin	Absorbing agent		9.0
<b>BlackMineral™</b>	Charcoal Powder	Purifying and absorbing agent	Daito Kasei	1.0
<b>C*EmTex™ 06328</b>	Sodium Starch Octenylsuccinate	Sensory enhancer, naturally-derived	Cargill / Univar Solutions*	2.0
<b>Phase B</b>				
<b>METHOCEL™ 40-0101 PCG</b>	Hydroxypropyl Methylcellulose	Rheology modifier, naturally-derived	Dow / Univar Solutions*	1.0
	Glycerin	Humectant, vegetable origin	Univar Solutions*	3.0
<b>Phase C</b>				
<b>ACULYN™ Excel</b>	Acrylates Copolymer	Viscosity and suspension agent	Dow / Univar Solutions*	3.5
<b>Phase D</b>				
<b>Suga® Nate 160NC</b>	Sodium Laurylglucosides Hydroxypropylsulfonate	Surfactant, 100% naturally-derived	Colonial Chemical / Univar Solutions*	18.0
<b>EMANON® EV-E</b>	Glycereth-7 Caprylate/ Caprate	Surfactant, naturally-derived	Kao Chemicals Europe / Univar Solutions*	5.0
<b>BETADET® S-20</b>	Lauryl Hydroxysultaine	Surfactant	Kao Chemicals Europe / Univar Solutions*	6.0
<b>Stabil ZERO</b>	Pentylene Glycol, Caprylyl Glycol, Ethylhexylglycerin	Alternative preservative	Akema / Univar Solutions*	1.5
<b>Tea Tree Oil</b>	<i>Melaleuca alternifolia</i> (Tea Tree) Leaf Oil	Purifying essential oil, anti- bacterial, <b>COSMOS approved</b>	Down Under / Univar Solutions*	0.1
<b>StarDesign™ Care</b>	Hydroxypropyl Starch Phosphate	Thickener, naturally-derived	Cargill / Univar Solutions*	4.0
<b>Phase E</b>				
<b>NaOH (30% solution in water)</b>	Sodium Hydroxide	pH neutralizer	Univar Solutions*	0.7
<b>Phase F</b>				
<b>Citric Acid Monohydrate CAM N1560 (50% solution in water)</b>	Citric Acid	pH adjuster	Jungbunzlauer / Univar Solutions*	0.58

Procedure (Cold Process)	Stability	Comments
<ol style="list-style-type: none"> <li>Avoid incorporation of air (work under vacuum if possible)</li> <li>Add phase A ingredients in the order listed and mix to ensure uniformity between additions</li> <li>Predisperse <b>METHOCEL™ 40-0101 PCG</b> in glycerine. Add this pre-blend to phase A and mix until homogeneous</li> <li>Incorporate phase C to phase AB and mix until homogeneous</li> <li>Add ingredients of phase D in the order listed while mixing to ensure uniformity</li> <li>Adjust pH between 8 and 8.5 with phase E</li> <li>Adjust pH around 6 with phase F</li> </ol>	<p>Stable at least 3 months at 4°C, RT and 40°C.</p>	<ul style="list-style-type: none"> <li>pH = 6.01</li> <li>Viscosity (spindle 7; 10 rpm; 1 min) = 95,200 cPs (23.8%)</li> <li>Application: Apply it on wet face, massage gently and rinse-off.</li> <li>Thick black paste</li> </ul>

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