

# The Only One

## Daily Facial Fluid SPF 30

Caring, loving, and here to support you at every moment during the day, cheers to the Only One. In a single innovative formula, find all the benefits you are looking for in a moisturizer.

This lightweight face cream glides effortlessly on your skin with a fresh natural cucumber scent. Quickly absorbed and invisible, your skin is nourished and more radiant. It protects and preserves your unique beauty thanks to its anti-aging properties and sun protection SPF 30. To all the men still searching... We found your One.

**SunSpheres™ PGL:** SPF booster working with broad-spectrum organic and inorganic UV filters, while maintaining waterproof characteristics.

**HALLBRITE® EZ-FLO ZDX:** dispersion of 60% zinc oxide. UVA and UVB absorber.

**HALLBRITE® EZ-FLO TDX:** dispersion of 40% titanium dioxide (nano). Mainly UVB absorber.

The two filters above are easy-to-use, highly stable and photo-protected dispersions that show no particle perception and minimal whitening in use.

**Soltex™ INO Polymer:** SPF booster for inorganic UV filters. Improves the SPF performance without compromising the overall sensory experience and formulation aesthetic.

**ACULYN™ SILTouch Rheology Modifier:** inverse emulsion of Sodium Acrylate/Sodium Acryloyldimethyl Taurate copolymer in dimethicone. Cold process emulsifier and thickening agent. Low D4, D5 and D6 content.

**DOWSIL™ ES-5373 Formulation Aid:** cold process Si+O/W emulsifier with very low odor. High oil phase load capacity.

**Levenol® H&B:** mild naturally-derived emollient. Improves skin moisture, texture and conditioning. Used as cold processing co-emulsifier. Naturality >70%.

**DOWSIL™ EL-9240 Silicone Elastomer Blend:** mixture of high molecular weight silicone elastomer in volatile dimethicone. Provides dry smoothness and a light, silky and non-greasy skin feel. Cold processing.

**EuroI® WHT:** COSMOS approved multifunctional active derived from olive tree leaf and bearberry leaf extracts. Natural and mild skin brightening active, able to moderate pigmentation, while taking care of the skin.

**Phyt-N-Resist®:** anti-aging multifunctional active produced through natural sugar fermentation by *Deinococcus geothermalis*. Consists of pure phytoene concentrated at 1% in an ECOCERT certified jojoba oil. Beneficial effect on skin firmness, elasticity and significant anti-wrinkles action.

**TRIS AMINO™ ULTRA PC:** 100% biodegradable multifunctional additive, pH buffer with an excellent safety profile.

**Cucumber Treatarome®:** natural aqueous distillate from cucumber that gives a fresh fragrance to the formula.

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Trade name	INCI name	Function	Supplier	%
<b>Phase A</b>				
	Water (Aqua)	Solvent	Univar Solutions*	Q.S.: 26.42
<b>SunSpheres™ PGL</b>	Styrene/Acrylates Copolymer	SPF booster	Dow / Univar Solutions*	11.76
	Glycerin	Humectant, vegetable origin	Univar Solutions*	3.1
<b>Phase B</b>				
<b>Sensolene®</b>	Ethylhexyl Oliviate	Dermollient, naturally derived	Hallstar / Univar Solutions*	5.0
<b>HALLBRITE® BHB</b>	Butyloctyl Salicylate	Sunscreen solvent, SPF booster	Hallstar / Univar Solutions*	2.0
<b>HALLBRITE® EZ-FLO ZDX</b>	Zinc Oxide [Zinc Oxide] (60%), Butyloctyl Salicylate, Tricetareth-4 Phosphate, Triethoxycaprylylsilane	Mineral UV filter dispersion	Hallstar / Univar Solutions*	9.57
<b>HALLBRITE® EZ-FLO TDX</b>	Butyloctyl Salicylate, Titanium Dioxide (nano), Tricetareth-4 Phosphate, Dimethicone Crosspolymer, Silica	Mineral UV filter dispersion	Hallstar / Univar Solutions*	3.15
<b>DOWSIL™ ES-5373 Formulation Aid</b>	PEG-12 Dimethicone	Emulsifier	Dow / Univar Solutions*	5.0
<b>LEVENOL® H&amp;B</b>	Glycereth-2 Cocoate	Emollient, co-emulsifier, naturally derived	Kao Chemicals Europe / Univar Solutions*	1.0
<b>Phase C</b>				
<b>DOWSIL™ EL-9240 Silicone Elastomer Blend</b>	Dimethicone (and) Dimethicone Crosspolymer	Elastomer, sensory enhancer	Dow / Univar Solutions*	2.5
<b>DOWSIL™ FZ-3196 Fluid</b>	Caprylyl Methicone	Emollient, sensory enhancer	Dow / Univar Solutions*	6.0
<b>Phase D</b>				
<b>SOLTEX™ INO Polymer</b>	Acrylates/Methacryloyloxyethyl Phosphate Copolymer	SPF booster	Dow / Univar Solutions*	8.1
	Water (Aqua)	Solvent	Univar Solutions*	5.0
<b>TRIS AMINO™ ULTRA PC (20% solution in water)</b>	Tromethamine	Multifunctional additive, neutralizing agent	ANGUS® / Univar Solutions*	0.4

Trade name	INCI name	Function	Supplier	%
<b>Phase E</b>				
<b>EPITEX™ 66 Polymer</b>	Acrylates Copolymer	Film former, water resistance	Dow / Univar Solutions*	1.2
<b>ACULYN™ SILTouch Rheology Modifier</b>	Sodium Acrylate/Sodium Acryloyldimethyl Taurate Copolymer (and) Dimethicone (and) Trideceth-6 (and) PEG/PPG-18/18 Dimethicone	Rheology modifier, stabilizer	Dow / Univar Solutions*	4.0
<b>Vitamin E Acetate</b>	Tocopheryl Acetate	Antioxidant	Rita	0.5
<b>Kem Nat</b>	Benzyl Alcohol, Glyceryl Caprylate, Glyceryl Undecylenate	Preservative, COSMOS approved	Akema / Univar Solutions*	1.0
<b>Phase F</b>				
<b>TRIS AMINO™ ULTRA PC (20% solution in water)</b>	Tromethamine	Multifunctional additive, neutralizing agent	ANGUS® / Univar Solutions*	0.3
<b>Phase G</b>				
<b>Phyt-N-Resist®</b>	<i>Simmondsia chinensis</i> (Jojoba) Seed Oil, <i>Deinococcus</i> Extract	Anti-aging multifunctional active, naturally derived	Deinove / Univar Solutions*	0.5
<b>Euro!® WHT</b>	Glycerin, Water, <i>Olea europaea</i> (Olive) Leaf Extract, <i>Arctostaphylos uva ursi</i> Leaf Extract	Skin brightening multifunctional active, COSMOS approved	Hallstar / Univar Solutions*	0.5
<b>Cucumber Treattarome® 9721</b>	<i>Cucumis sativus</i> Fruit Water, Alcohol	Odorant aqueous distillate, 100% natural	Earthoil by Univar*	3.0

### Procedure (Cold Process)

1. Combine ingredients of phase A and mix until homogeneous
2. Combine ingredients of phase B in the order listed while mixing until homogeneous
3. Premix ingredients of phase C and when homogeneous add phase C to phase B and mix until homogeneous
4. Slowly add phase BC to phase A and mix until homogeneous
5. Premix ingredients of phase D, adjusting pH with **Tris Amino™ Ultra PC** to pH ~7.5; mix until homogeneous and add phase D to phase ABC
6. Add phase E ingredients in the order listed, mixing between additions until homogeneous
7. Mix for an additional 5 minutes under high shear (2000 rpm)
8. Adjust to pH 7.5-7.8 using phase F
9. Add ingredients of phase G to phase ABCDEF while mixing until homogeneous

### Stability

Stable at least 3 months at 4°C, RT and 40°C.

### Comments

- pH = 7.21
- Viscosity (spindle 6; 10 rpm; 1 min) = 9,680 cPs (24.2%)
- SPF measured in vitro: 36. Test performed by our partner Hallstar.
- Application: Apply evenly over your face and neck. To be used daily.
- Fresh medium viscosity white cream with a cucumber scent

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