## Perfect Pout Lip Duo Scrub

# For a perfect pout we created a scrub & mask combo to whip even the most neglected lips into tip top condition.

This emulsion thickened with ACULYN<sup>™</sup> 38 Polymer and stabilized by Ercamuls Lux is gentle yet effective at removing dead skin cells. Two natural exfoliants, Walnut Shell and Bamboo Exfoliator Beads in combination with EcoSmooth<sup>™</sup> Delight H create a sensorial scrubbing experience and impart a velvety feel during application. A touch of honey improves the nourishing effect and gives a natural color. Ercarel SHO brings added emolliency and texture in synergy with AigloSyn F and Inchol®, an Ecocert natural oil coming from Peru.



	Trade name	INCI name	Supplier	%
A	1	Water (aqua)	Univar*	Q.S
	2 ACULYN <sup>™</sup> 38 Polymer	Acrylates/Vinyl Neodecanoate Crosspolymer	Dow Personal Care / Univar*	6.0
В	3 NaOH (33% solution)	Sodium Hydroxide	Univar*	0.5
С	4 Ercamuls Lux	Cetearyl Alcohol, Glyceryl Stearate, PEG-40 Stearate, Ceteareth-20	ErcaWilmar / Univar*	4.0
	5 Ercarel SHO	PEG-7 Glyceryl Cocoate, PEG-200 Hydrogenated Glyceryl Palmate	ErcaWilmar / Univar*	3.0
	6 EcoSmooth <sup>™</sup> Delight H	Isohexadecane, Ethylene/Octene Copolymer	Dow Personal Care / Univar*	2.0
	7 AigloSyn F	Isoparaffin C18-50, Synthetic paraffin, Cera microcristallina	Aiglon / Univar*	2.0
	8 Inchol®	Plukenetia Volubilis Seed Oil	Aiglon / Univar*	2.0
	9	Honey		2.0
D	10 Stabil	Phenethyl Alcohol and Caprylyl Glycol	Akema / Univar*	1.0
	11 Walnut Shell	Juglans Regia	Eco-Shell, Inc / Univar*	1.5
	12 Bamboo Exfoliator Beads	Cellulose, Bambusa arundinacea Stem Extract, HPMC	Sandream Impact / Univar*	3.25
	13 Caramel Salé SY149649	Fragrance	Kao Fragrances / Univar*	0.3

\* Please contact your regional Univar sales representative to ensure that mentioned products are distributed in your country.

### Procedure (Hot process)

- 1. Mix ingredients of phase A together.
- Add phase B until neutralization of Aculyn<sup>™</sup> and heat phase AB to 85°C.
- 3. Heat phase C to 85°C and mix in a separate vessel.
- 4. Add it to phase AB with vigorous stirring.
- 5. Cool down to 35°C and add ingredients of phase D.

#### Stability

Stable at least 2 months at room temperature, 40°C (still ongoing).

#### Comments

- Aspect: light brown emulsion with brown beads in suspension.
- Application: gently scrub the lips and remove the exceeding.
- The colour being natural, some changes can happen with UV exposure.
- Viscosity (spindle 7 ; 20 rpm ; 1 min) = 107 600 cPs
- pH : 7.03

 Reference:
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