

Dare to Shine - Melting Blush

Do you dare to shine? Plush, flushed cheeks are only a swipe away, instantly perfecting your look. This buildable super silky creamy blush will diffuse effortlessly across your cheeks thanks to its creamy melting texture. Let it give your skin a superdewy glow; you will look luminous and fresh but never overdone. Just pop it on your bag and go out and about!

FiberDesign™ Sensation

Texturizer and emulsion stabilizer based on citrus peel fibers from pectin side stream (zero waste beauty). Provides unique sensorial properties to the formula. Biodegradable and 100% natural origin (according to ISO 16128).

Olivem® 900

COSMOS approved PEG-free co-emulsifier and natural structuring agent.
Improves the dispersion of powders in decorative formulations and the wash-off resistance. Also acts as a sensorial enhancer and moisturizer.

DOWSIL™ FA PEPS Silicone Acrylate

OOWSIL™ EL-TIPS Silicone Elastomer Blend

Low D4, D5, D6 silicone elastomer with low odor and low color designed for skin care and color cosmetic applications. Delivers a powdery feel, blurring effect, slipperiness and smoothness. Formulated in a bio-based carrier, allows cosmetic formulations to have a higher naturality content (ISO 16128 eligible content up to 70%).

Sensolene® Light ET

COSMOS approved active emollient combining superior emolliency with antioxidant benefits. Multifunctional biomimetic ingredient derived from olive oil and olive leaves that gives an extremely light touch to every formulation.

Vegan Beeswax Substitute (PHC 9677)

Rose Oil Low ME COSMOS (Organic)
COSMOS certified precious essential oil originated from the Bulgarian Rose Vallet
Obtained from the petals of the flowers, gives an intense and sweet scent that
symbolizes love and passion. Has a low methyleugenol content.





natural-derived ingredients, zero waste ingredients

Responsibly sourced, ethical program

PHASE	TRADENAME	INCI	Function	SUPPLIER	Wt%
A		Water (Aqua)	Solvent	Univar Solutions*	Q.S: 24.6
		Glycerin	Humectant, vegetable origin	Univar Solutions*	1.80
	FiberDesign™ Sensation	Citrus Limon Peel Powder, Sclerotium Gum	Texturizer, emulsion stabilizer, derived-natural	Cargill Beauty / Univar Solutions*	1.50
	Kem EHG	Phenoxyethanol, Ethylhexylglycerin	Preservative	Akema / Univar Solutions*	1.00
В	Poly Suga®Mulse D9	Sorbitan Oleate Decylglucoside Crosspolymer	Solubilizer, ECOCERT approved	Colonial Chemical / Univar Solutions*	2.00
	EMANON® EV-E	Glycereth-7 Caprylate/ Caprate	Emollient, vegetable-based	Kao Chemicals Europe / Univar Solutions*	0.80
	Olivem® 900	Sorbitan Olivate	Co-emulsifier, structuring agent, COSMOS approved	Hallstar / Univar Solutions*	6.00
	DOWSIL™ FA PEPS Silicone Acrylate	Undecane, Tridecane, Acrylates/ Polytrimethylsiloxymethacrylate Copolymer	Bio-based film-former, long-lasting sebum and water resistance	Dow / Univar Solutions*	2.00
	Sensolene® Light ET	Ethyl Olivate, Olea europaea (Olive) Leaf Extract	Active emollient, COSMOS approved	Hallstar / Univar Solutions*	5.00
	Biochemica® Vitamin E Natural	Tocopherol	Antioxidant	Hallstar / Univar Solutions*	1.00
	Biochemica® Babassu Oil Ultra Refined	Orbignya Oleifera Seed Oil	Emollient, bodying agent, vegetable-based	Hallstar / Univar Solutions*	6.00
	Coconut Oil Virgin Crude (FFL, Organic)	Cocos nucifera Oil	Vegetable oil, emollient, Fair For Life grade	EarthOil by Univar Solutions*	3.50
	Refined Rice Bran Wax (PHC 3434)	Oryza sativa (Rice) Bran cera	Structuring agent, vegetable origin	Poth Hille / Univar Solutions*	4.00
	Vegan Beeswax Substitute (PHC 9677)	Oryza sativa (Rice) Bran cera, Hydrogenated Castor Oil, Helianthus annuus (Sunflower) Seed cera, Rhus succedaena Fruit cera	Structuring agent, vegetable origin	Poth Hille / Univar Solutions*	4.00
С	Cogilor Amber D&C Red 27 Lake 90111	CI 45410:2	Lake pigment	Colour by Univar Solutions*	1.50
	Sensolene®	Ethylhexyl Olivate	Sensory enhancer, naturally derived	Hallstar / Univar Solutions*	14.90
D	DOWSIL™ EL-TIPS Silicone Elastomer Blend	C13-15 Alkane (and) Dimethicone/Vinyl Dimethicone Crosspolymer	Bio-based sensory enhancer	Dow / Univar Solutions*	8.00
	C*EmTex™ 06328	Sodium Starch Octenylsuccinate	Sensory enhancer, naturally derived	Cargill Beauty / Univar Solutions*	1.00
		Mica, CI77891, CI77861	Pearls		3.00
		Mica, CI77891	Pearls		8.00
E	Rose Oil Low ME COSMOS (Organic)	Rosa damascena Flower Oil	Essential oil, natural fragrance, COSMOS certified	EarthOil by Univar Solutions*	0.20
	Rose & Violet SX166545	Fragrance	Fragrance	Kao Fragrances / Univar Solutions*	0.20

PROCEDURE (HOT PROCESS)

- Disperse **FiberDesign™ Sensation** in the other ingredients of phase A under high shear (Silverson/Ultra-Turrax, 5,000rpm,15min). Once homogeneous heat to 45°C
- Combine ingredients of phase B together while mixing and heat to 85°C
- Premix ingredients of phase C together and add to phase B under agitation. Homogenize using the Silverson/ Ultra-Turrax at 2,000-2,500rpm
- Add ingredients of phase D to phase BC in the order listed while mixing between each step. Homogenize using the Silverson/Ultra-Turrax at 2,000-2,500rpm
- Add phase A to phase BCD very slowly and homogenize using the Silverson/Ultra-Turrax at 3,500rpm-4,000rpm until emulsion formation
- 6 Add ingredients of phase E to phase ABCD while mixing until homogeneous
- 7 At 72-75°C pour into the container

STABILITY

Stable at least 2 months at 4°C. RT and 40°C (still ongoing).

COMMENTS

- Application: Use your fingertips or brush to apply to the apples of your cheeks. Gently blend out to a soft wash of color or build up the color by reapplying.
- Glowy satin pink compact cream

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