univarevolution

Clay Rhapsody Matte Blush Stick



Who says that natural makeup is boring? This hot pink trendy solid blush stick is rich in clay and will add a pop of vibrant color where you need it. Its luxe powdery feel, pleasant lime odor and melting texture make this innovative blush stick a makeup essential that you will enjoy wearing all day long. #sustainablychic #pinkisthenewnude

Elevance Smooth CS-110: vegetablebased structuring agent for anhydrous products with a smooth texture and soft feel. Semi-occlusive film former. 100% bio-based and renewable.

Olivem® 900: COSMOS approved PEGfree natural structuring agent for W/O and anhydrous formulas. Also acts as a sensorial enhancer and moisturizer.

Oliwax®: COSMOS approved stabilizer for emulsions or anhydrous formula, derived from ultra-refined pure olive oil. Structures the oil phase and gives a nice, smooth and non-greasy feel. Beeswax substitute.

Biochemica® Lime Butter: COSMOS approved natural butter derived from lime peel oil. Intense and pleasant citrus odor. Gives smoothness to the application.

CosPINK[™]: high purity pinkish clay, adds color and imparts a powdery feel. **COSMOS approved**.

STARDESIGN™ 05340: nature-derived starch with great sensory enhancing properties. Gives mattifying effect and powdery feel to the product while reducing greasiness.

Sensolene®: lipid derived from olive oil with a biomimetic activity. Improves formula spreadability, has great sensorial properties, a high dermocompatibility and a pro-barrier effect. Naturality >50% and readily biodegradable.



| Trade name | INCI name | Function | Supplier | % |
|---------------------------------|---|--|--|---------------|
| Phase A | | | | |
| Biochemica® Sweet Almond Oil | Prunus amygdalus dulcis (Sweet Almond) Oil | Emollient, 100% natural | Hallstar / Univar* | Q.S: 41.50 |
| Oliwax® | Hydrogenated Olive Oil, <i>Olea europaea</i> (Olive) Fruit Oil, <i>Olea europaea</i> (Olive) Oil Unsaponifiables | Structurant, COSMOS approved | Hallstar / Univar* | 5.0 |
| Elevance Smooth CS-110 | Hydrogenated Soy Polyglycerides (and) C15-23 Alkane | Structurant, 100% bio-based | Elevance Renewable Sciences / Univar* | 3.0 |
| Olivem® 900 | Sorbitan Olivate | Structurant, COSMOS approved | Hallstar / Univar* | 6.0 |
| Candelilla Blanchie | Candelilla cera | Wax, structurant, 100% natural | Baerlocher / Univar* | 6.0 |
| Biochemica® Lime Butter | Prunus amygdalus dulcis (Sweet Almond) Oil, Hydrogenated Vegetable Oil, Citrus aurantifolia (Lime) Peel Oil | Emollient, natural fragrance, COSMOS approved | Hallstar / Univar* | 5.0 |
| Vitamin E Acetate | Tocopheryl Acetate | Anti-oxidant | Rita / Univar* | 0.5 |
| Phase B | | | | |
| Bentone Gel® CAO V | Ricinus communis, Stearalkonium Hectorite, Propylene Carbonate | Rheology modifier, naturally-derived | Elementis Specialties / Univar* | 3.0 |
| CosPINK™ | Montmorillonite, Illite, Kaolin | Clay, mineral active, COSMOS approved | Argile du Velay / Univar* | 12.0 |
| Phase C | | | | |
| Fancor® Abyssinian Oil | Crambe abyssinica Seed Oil | Emollient, pigment dispersant, COSMOS approved | Elementis Specialties / Univar* | 3.0 |
| Sensolene® | Ethylhexyl Olivate | Dermollient, naturally-derived | Hallstar / Univar* | 4.0 |
| | Bis(Glycidoxyphenyl)propane/ Bisaminomethylnorbornane Copolymer (and) Aluminum Hydroxide (and) CI 45380 (and) CI 45410 (and) Synthetic Fluorphlogopite (and) Titanium Dioxide (and) Tin Oxide | Pigment | Univar Colour* | 8.0 |
| Phase D | | | | |
| STARDESIGN™ 05340 | Aluminum Starch Octenylsuccinate | Sensory enhancer, naturally-derived | Cargill / Univar* | 3.0 |

Procedure (Hot process)

- Melt ingredients of phase A together at 75-80°C. Add
 Biochemica® Lime Butter at the end to avoid heating it too long
- When the premix is liquid and homogenous, add Bentone Gel® CAO V and mix for 15 min until it is well dispersed. Then add the clay and mix again
- 3. Start to cool down
- Premix ingredients of phase C together and add them to phase AB
- 5. Finally add phase D below 45°C and homogenize
- Pour into stick packaging and store in the fridge for 4 hours (or at RT overnight)

tability

Stable at least 2 months at RT, 4°C and 40°C (still ongoing).

Comments

- Application: On-the-go easy solid blush stick to be applied on the cheeks or anywhere you want to add a pop of color.
- Anhydrous fuchsia stick with powdery feel, matte effect and slight lime fragrance.

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