



## Smooth sailing - moisture stick (normal to oily skin)

Light weight lotion stick gently moisturizes skin without leaving a greasy after feel and is specially formulated for normal to oily skin. Convenient solid form won't leak in your purse or bag and is TSA-friendly.



### dl- $\alpha$ -Tocopherol

In-vivo antioxidant; helps prevent lipid peroxidation in cells and tissues; skin softener; reduces inflammation.

### dl- $\alpha$ -Tocopheryl Acetate

Penetrates into the skin; bioconverts in the skin to active tocopherol; reduces UV-induced erythema and lipid peroxidation; helps with wound healing; exhibits anti-inflammatory activity; protects cells from UV damage; scavenges free radicals. Stable liquid form of Vitamin E; moisturizer; in-vivo antioxidant.

### VALVANCE™ Touch 210

Matte finish, dry touch, fast absorption, reduced stickiness. Imparts greater comfort and cosmetic elegance to SPF formulations.



### LexFeel® 7

Light emollient; non-oily.

### LexFeel® WOW

100% plant-based, fast spreading, partially volatile alternative for silicones such as cyclotetrasiloxane and cyclopentasiloxane.

### SustOleo™ DCS

Palm free, hydrolytically stable emollient with light cushion and powdery after feel.

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Formula: NL0027-92-2

Supplier Ingredient	WT%	Trade Name	Supplier
<b>PHASE A</b>			
Octyldodecanol	38.65		
Dibutyl Lauroyl Glutamide	6.00	Gelatinization Agent GP-1	Ajinomoto OmniChem
Dibutyl Ethylhexanoyl Glutamide	4.00	Gelatinization Agent EB-21	Ajinomoto OmniChem
<b>PHASE B</b>			
Dicapryl Succinate	10.00	SustOleo™ DCS	Inolex
Neopentyl Glycol Diheptanoate	10.00	LexFeel® 7	Inolex
Triheptanoin (and) C13-16 Isoparaffin	4.60	LexFeel® WOW	Inolex
Helianthus Annuus (Sunflower) Seed Oil	10.00	Sunflower Oil	Arista
Prunus Amygdalus Dulcis (Sweet Almond) Oil	10.00	Almond Oil	Arista
Butyrospermum Parkii (Shea) Butter	3.00	Shea Butter	
<b>PHASE C</b>			
Tocopherol	0.75	dl- $\alpha$ -Tocopherol	DSM
Tocopheryl Acetate	1.00	dl- $\alpha$ -Tocopheryl Acetate	DSM
Silica	2.00	VALVANCE™ Touch 210	DSM

### Procedure

- 1) Heat phase A to 120°C with stirring.
- 2) Heat phase B to 80-85°C with stirring.
- 3) When both phases are homogeneous and clear, add B to A with stirring.
- 4) Let cool down with stirring to 90°C and add phase C.
- 5) Pour into stick packages and cool. Product will become hard in approximately 15-20 minutes.

**Appearance:** Smooth, clear stick.