



Wave & kiss - goodbye lip polish

Palm and silicone-free exfoliating lip polish that leaves your lips feeling luxurious and kissably smooth.



CAB-O-SIL® M-5

Untreated (hydrophilic) fumed silica that can be used to thicken non-polar to medium polarity oils and suspend pigments in oil.



dl- α -Tocopheryl Acetate

Penetrates into the skin; bioconverts in the skin to active tocopherol; reduces UV-induced erythema and lipid peroxidation; helps with wound healing; exhibits anti-inflammatory activity; protects cells from UV damage; scavenges free radicals. Stable liquid form of Vitamin E; moisturizer; in-vivo antioxidant.



SustOleo™ BG

Palm free stability enhancer. It is a natural nonionic co-emulsifier and structuring agent that delivers unique texture and sensorial experience.

SustOleo™ DCS

Palm free, hydrolytically stable emollient with light cushion and powdery after feel.

SustOleo™ MCT

Palm free, medium spreading emollient with elegant after feel. It is a non-greasy, clear and odorless natural emollient with an elegant after feel and medium spreading.

SustOleo™ TSB

Palm free sensory modifying solid emollient. It is a non-greasy, semi-solid with a luxurious feel that stabilizes w/o and o/w emulsions.

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Formula: NL0017-60

Supplier Ingredient	WT%	Trade Name	Supplier
PHASE A			
Brassica Glycerides	1.00	SustOleo™ BG	Inolex
Euphorbia Cerifera (Candelilla) wax	2.50	Candelilla Wax	Strahl & Pitsch Inc.
Hydrogenated Rapeseed Oil	3.00	SustOleo™ TSB	Inolex
Butyrospermum Parkii (Shea) Butter	1.00	Shea Butter	Arista
PHASE B			
Triheptanoin	35.00	SustOleo™ MCT	Inolex
Diisooctyl Succinate	10.00	SustOleo™ DCS	Inolex
Caprylyl Glycol	1.00	Lexgard® O	Inolex
dl- α -Tocopheryl Acetate	1.00	Vitamin E Acetate	DSM
PHASE C			
Silica	2.00	CAB-0-SIL® M-5	Cabot Corp.
Sucrose	41.50	Sugar	Domino
Flavor	2.00	Natural Coconut Pineapple Flv	Lebermuth

Procedure

1. Combine phase A waxes and melt at 75°C.
2. Add phase B to A with mixing and heat.
3. Sequentially add phase C ingredients with mixing and heat. Increase mixing speed as needed as viscosity increases. Mix until fully uniform.
4. Pour into packaging containers while formulation is still hot (75-80°C).
5. Cool (\leq 35°C) before capping the packaging containers.

Appearance: Off-white paste.

How to use: Obtain a small amount of the lip polish and gently massage into your lips. Lick off the sugar or rinse to reveal luxuriously smooth, kissable lips.