

# Vibrant lip oil



Intensely nourishes lips and gives them instant shine as you gently glide over your lips. Enriched with a luxurious oil infusion leaves your lips feeling deeply conditioned with a gorgeous shiny satin finish. The versatility of the formulation allows you to combine with Sun Chemical pigments and different flavors, giving you endless possibilities.

## Calumet, Penreco® Versagel® ME 1600

PIB-based emollient for shine and rheology lip care applications.

#### Grape

SunChemical® D&C Red 7 CA LK CO DISP COD8001 SunChemical® FD&C Blue 1 AL LK CO DISP COD8007

#### **Bubble Gum**

SunChemical® D&C Red 6 BA LK CO DISP COD8002

# New Phase Technologies, PERFORMA V™ 6038 Polymer

Silicone-free emollient and shine enhancer.

#### Wintergreen

SunChemical® FD&C Blue 1 AL LK CO DISP COD8007 SunChemical® FD&C Yellow 5 AL LK CO DISP COD8009

# **SunChemical®**, Various Castor Oil Dispersion

Easy-to-use oil dispersion of bold colors.

### Peppermint, Cherry, Strawberry, Cinnamon

SunChemical® D&C Red 6 BA LK CO DISP COD8002

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Supplier Ingredient	INCI	WT%
PHASE A		
Calumet, Penreco® Versagel® ME 1600	Hydrogenated Polyisobutene, Ethylene/Propylene Styrene Copolymer, Butylene/ Ethylene/Styrene Copolymer	47.9% to 48.5%
New Phase Technologies, PERFORMA $V^{\scriptscriptstyle{\text{TM}}}$ 6038 Polymer	Synthetic Wax	7.00%
Calumet, Penreco® Versagel® SQ 500 T	Squalane, Ethylene/Propylene/Styrene Copolymer, Butylene/Ethylene/Styrene Copolymer,Pentaerythrityl Tetra-di-t-butyl Hydroxyhydrocinnamate	5.00%
Cargill, High Oleic Sunflower Oil	Helianthus Annuus (Sunflower) Seed Oil	9.00%
Various, Grapeseed Oil	Vitis Vinifera (Grape) Seed Oil	9.00%
<b>Various,</b> Jojoba Oil	Simmondsia Chinensis (Jojoba) Seed Oil	5.00%
Various, Sweet Almond Oil	Prunus Amygdalus Dulcis (Sweet Almond) Oil	5.00%
Cargill, Coconut Oil	Cocos Nucifera (Coconut) Oil	9.00%
SunChemical®, Various Castor Oil Dispersion	Various	0.1% to 0.7%
Various, Flavor	Flavor	2.40%
		100%

#### Procedure

Add Phase A ingredients in order while mixing.