Dragon Fire Glitter Drops

Give your cheeks, eyes, lips, and body an incredibly luxe glitter look. Shine bright with the spirit of Dragon Fire in the New Year.

Opalescent glitter drops deliver radiant sparkle to the lips, eyelids, face & body for long-lasting shimmering highlights. Apply as a topper or layer to intensify the glow.



Aculyn™ 38: Excellent suspending agent for thin pour formulations.

Aculyn™ Siltouch Rheology Modifier: Efficient at building emulsion viscosity across a wide pH range. Cold processable. Does not require neutralization. Compatible with a variety of emollients.

DOWSIL™ FA 4103 Silicone Acrylate

Emulsion: 30% anionic emulsion. After water evaporation, the high molecular weight silicone acrylate copolymer forms a flexible, water, sebum repellent and resistant to abrasion film on skin. Long lasting benefit with comfort.



Spectrastat™ PHL: Preservative free optimized system for broad spectrum activity especially for sensitive skin formulas. Useful in high water, coldprocess applications.











Dragon Fire Glitter Drops

| COMPOSITION | | | | | |
|-------------|--|---------|---|----------------|--|
| Phase | Ingredients | % by Wt | Trade Name | Supplier | |
| A | Water, Deionized | 77.000 | | | |
| | Caprylhydroxamic Acid (and) 1,2-Hexanediol (and) Propanediol | 2.000 | Spectrastat™ PHL | Nexeo / Inolex | |
| | Acrylates/ Vinyl Neodecanoate Crosspolymer | 2.000 | Aculyn™ 38 | Nexeo / Dow | |
| | Acrylates/Polytrimethylsiloxymethacrylate Copolymer (and) Laureth-1 Phosphate | 10.000 | DOWSIL™ FA 4103 Silicone Acrylate Emulsion | Nexeo / Dow | |
| В | Calcium Aluminum Borosilicate (and) Titanium Dioxide (and) Silica (and) Iron Oxides (and) Tin Oxide | 0.500 | Ronastar® Golden Jewel | EMD | |
| | Calcium Aluminum Borosilicate (and) Titanium Dioxide (and) Silica (and) Tin Oxide | 6.000 | Xirona® Volcanic Sparks | EMD | |
| | Synthetic Fluorphlogopite (and) Titanium Dioxide (and) Tin Oxide | 0.650 | Timiron® Ice Crystal | EMD | |
| | Iron Oxides (and) Silica | 0.120 | Xirona® Le Rouge | EMD | |
| | Aminomethyl Propanol | 0.140 | | | |
| С | Sodium Polyacrylate (and) Dimethicone (and) Cyclopentasiloxane (and) Trideceth-6 (and) PEG/PPG 18/18 Dimethicone | 0.600 | Aculyn™ Siltouch Rheology Modifier | Nexeo / Dow | |
| D. | Fragrance | q.s. | Oil, Lavender Oak & Smoke, Item# 93-0132-89 | Lebermuth | |
| D | Water | q.s. | Deionized Water | | |

| PROCEDURE | | PROPERTIES | FORMULATION NO. |
|-----------|--|---------------|-----------------|
| 1. | Combine phase A ingredients and mix until homogeneous. | pH: 6.8 – 7.0 | NL0028-196 |

- 2. Add phase B ingredients to phase A with mixing, fully wetting pigments before proceeding.
- 2. Add phase B ingredients to phase A with mixing, rully wetting pigments before proceeding.
- 3. Add phase C ingredients sequentially with mixing, increasing mixing speed as needed.
- Add phase D to a.s. 100%.

Ready-to-use formula; no shaking required before

use. (Stable 1 month at 49°C without separation.)

TECHNICAL ASSISTANCE

For more information, to place an order, or request samples, contact Nexeo Solutions at **281.982.9447** or visit **www.nexeosolutions.com**.

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