

# Sirens' Tears Glitter Drops



Give your cheeks, eyes, lips, and body a metallic kiss. Illuminate your look to fluoresce the cool confidence for the start of a New Year.

Oceanic glitter drops deliver radiant sparkle to the lips, eyelids, face & body for long-lasting shimmering highlights from a natural base. Apply as a topper or layer to intensify the glow.



**CAB-O-SIL® M-5:** Untreated (hydrophilic) fumed silica that can be used to thicken non-polar to medium polarity oils and suspend pigments in oil.



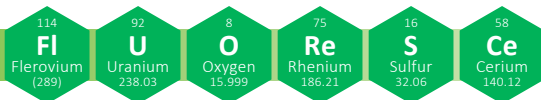
**LexFeel® N5:** Natural cyclomethicone alternative.

**LexFilm® Sun Natural:** 100% natural, plant-based multi-dimensional polymer for film forming and water resistance.



**Rhodicare® T:** All natural gum. 100% renewable carbon. Produces clear to hazy gels and increases viscosity in aqueous and cleansing surfactant systems. Rheology stabilizer in emulsions. Ecocert, Whole Foods, NPA.

**Rheozan® SH:** Efficient water thickener at low use level and low pH. COSMOS, Ecocert.



*New Elements, New You*



# Sirens' Tears Glitter Drops

## COMPOSITION

Phase	Ingredients	% by Wt	Trade Name	Supplier
A	Water, Deionized	q.s.		
	Caprylhydroxamic Acid (and) Glyceryl Caprylate (and) Glycerin	1.000	Spectrastat™ G2-N	Nexeo / Inolex
	Silica	1.000	CAB-O-SIL® M-5	Nexeo / Cabot
B	Diheptyl Succinate (and) Capryloyl Glycerin/Sebacic Acid Copolymer	3.800	LexFeel® N5	Nexeo / Inolex
	Tocopheryl Acetate	0.050	d-α-Tocopheryl Acetate	Nexeo / DSM
	Fragrance	q.s.	Oil, Sexy Cinnamon Clove II Item# 92-9015-18	Lebermuth
	Capryloyl Glycerin/Sebacic Acid Copolymer	1.200	LexFilm® Sun Natural	Nexeo / Inolex
C	Sorbitol	1.000	Sorbitol Crystalline PWD	Nexeo / ADM
	Xanthan Gum	0.200	Rhodicare® T	Nexeo / Solvay
	Succinoglycan	0.500	Rheozan® SH	Nexeo / Solvay
D	Calcium Aluminum Borosilicate (and) Titanium Dioxide (and) Silica (and) Iron Oxides (and) Tin Oxide	1.000	Ronastar® Golden Jewel	EMD
	Mica (and) Titanium Dioxide	1.000	Timiron® Snowflake MP-99	EMD
	Mica (and) Iron Oxides (and) Titanium Dioxide	0.500	Colorona® Patina Silver	EMD
	Silica (and) Titanium Dioxide (and) Tin Oxide	2.500	Xirona® Golden Sky	EMD

## PROCEDURE

1. Combine phase A ingredients and mix with an homogenizer.
2. Combine phase B ingredients and mix until homogeneous; add B to A with homogenization.
3. Combine phase C ingredients and premix powders; add C to AB with homogenization.
4. Add phase D ingredients to ABC with mixing. Mix until uniform.

## PROPERTIES

Stable 1 month at 49°C

## FORMULATION NO.

NL0028-198

## TECHNICAL ASSISTANCE

For more information, to place an order, or request samples, contact Nexeo Solutions at **281.982.9447** or visit [www.nexeosolutions.com](http://www.nexeosolutions.com).

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